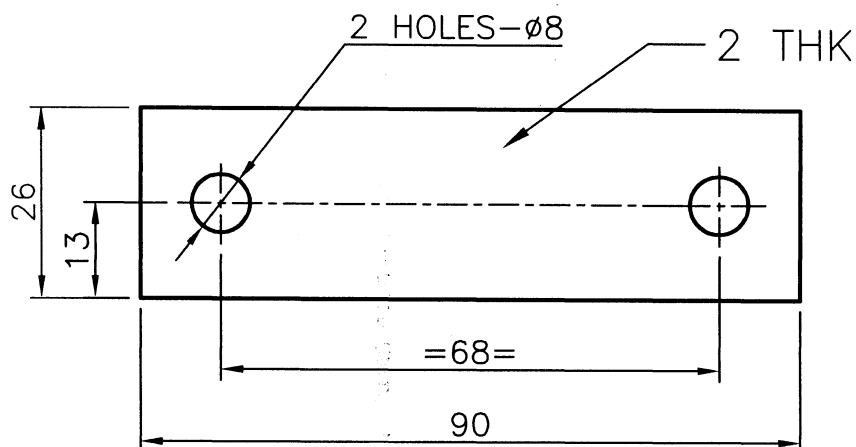


MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0-6	6-30	30-120	120-315	315-1000	1000-2000	2000-4000	ABOVE 4000
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227									
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)									
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS.1012.C.						PROTO/PILOT/PRODUCTION			
QUALITY OF WELD JOINTS REF, RD-230 MEDIUM									



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GRADE No.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
VALUE	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
SYMBOL												
SURFACE ROUGHNESS												

SL No.		QTY		DRG. / STOCK No.		DESCRIPTION		90x26x2THK		EPDM RUBBER	
DETAIL PARTS						MATERIAL					
PRODUCT						DMRC BG METRO CARS					
SURFACE TREATMENT											
APPROVED						MS		04/11/2016			
CHECKED						SM		04/11/2016			
DRAWN						SK		04/11/2016			
REF DRG						-					
SCALE						1 OF 1		SHEET		Wt (Kg)	
ALT						CHANGES / ECN No.		DATE		BY	
TITLE						RUBBER		DRG No.		ALT	
						909-60828					



BEML LIMITED
R&D, BANGALORE COMPLEX
BANGALORE 560 075